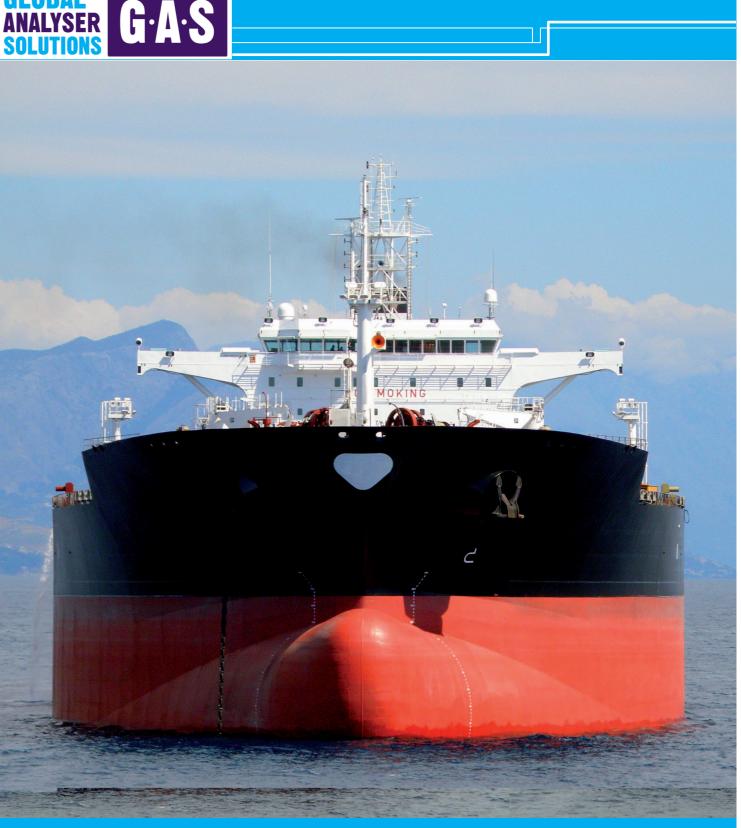
SPECIFICATIONS

Hardware

Configuration:	1 or 2 channel instrument based on Thermo Trace 1300GC, with InstantConnect SSL or PTV injector module, InstantConnect FID detector module, Triplus RSH or AS/AI-1310 liquid autosamplers				
Optional:	Cryogenic oven cooling (liquid N ₂ or liquid CO ₂)				
Application:	Custom configured analyser for light hydrocarbon products up to crude oil, lube oil and residual samples Simdist analyser tuned for applications according to the standardised methods.				
Sample requirements:	Neat or dissolved in CS ₂ . (safety issue: CS ₂ is extremely flamable and toxic).				
Analysis time:	Depending on configurations, 2-35 minutes.				
Software	Simdist Reporter for EZChrom/Open Lab/ChromQuest.				



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APPLICATION NOTE 205WA0809G

SIMDIST Analysers

ASTM 2887 7169 6352 7213 and others

Introduction

Simulated distillation (Simdist) is a GC based method for the characterization of petroleum products, fractions, lube oil and crude oil. Simdist determines the boiling range distribution in a quick, automated and reliable way. This method replaces the laborative and dangerous D86/1160 methods. True boiling point (TBP) data is vital information for improving refinery profit margins.

Samples are analysed on a non polar column, separating hydrocarbons in boiling point order. Boiling points are correlated with retention time from a range of n-alkanes eluting under exact the same conditions and in the range of the sample. A blank analysis is subtracted from the sample chromatogram in order to correct for column bleeding. It is of great importance that the GC instrument has a very good run to run reproducibility.

Results are reported as a correlation between boiling points and percentages of the sample eluted from the column. The results are confirmed by running a well known reference sample. The Simdist data correlates with ASTM D86 or D1160.

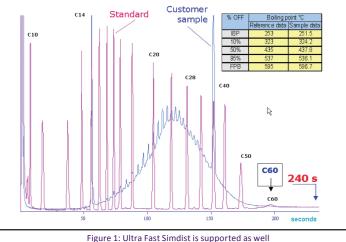
The determination of boiling point distribution of petroleum products and crude's by conventional GC is a rapid and reliable tool, which is widely used to replace conventional distillation methods. This proven technology is supported by several standardised methods.

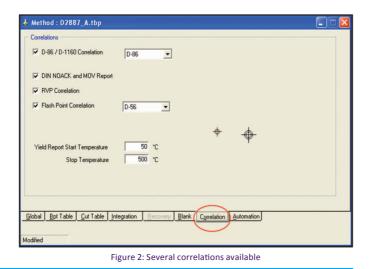
Published methods and software

SUPPORTED STANDARDISED METHODS						
Method	ASTM D7096 ASTM D 3710	ASTM D2887 IP 406	ASTM D6417 ASTM D7213	ASTM D6352 ASTM D7169 ASTM D7500 ASTM D5307 IP 480/507/ 545 EN 15.199-1,2,3 DIN 51435		
Up to Carbon number	C16	C44	C60	C90/C120		
Sample Type	Gasoline Naphta	Jet Fuel Diesel Fuel	Lube Oil Base- Stocks	Lube Oil Base- Stocks Heavy Dest. Residues Crude Oil		

The fully automated solution for Simdist enables you to generate TBP data according to international reference methods. Table 1 shows an overview of the supported standardised methods, including sample type and boiling point range. Ultra Fast Simdist is also implemented in the software, see figure 1. All method parameters are cleary arranged using tab pages, see figure 2.

Table 1: list of standardised methods





Reporting and hardware solutions

Simdist reporter provides several correlations such as :

- ASTM D86 and D1160, giving you the correlation for respectively atmospheric and vacuum distillation of your samples.
- DIN 51.581 (NOACK) is reporting the evaporative loss in mass% . of lubricants at 250°C.
- ASTM D 6417 (MOV) is reporting the evaporation loss in mass% of lubricants at 371°C.
- ASTM D54 Reid vapor pressure (RVP) is reported for samples analysed according.
- Correlation to ASTM D56, reports Flashpoints of the various methods used.
- Cut point tables can be user added to the Simdist report when required.

Besides the boiling point distribution report (table 2), a quality control report is available as well. This report shows the conformity with reference samples, and is therefore very important for the overall reliability of the method. See table 3: 'LIM' shows the allowed deviation, while 'DIF' is the actual difference.

Available hardware solutions:

- Thermo Trace 1300 GC with InstantConnect injector modules (SSL or PTV) and InstantConnect detector module (FID). Triplus RSH or AI/AS 1310 autosamplers.
- PTV including Backflush, for light-end Simdist of heavy oil and . crude oil.



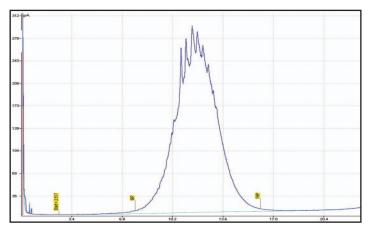
Picture 1: easy InstantConnect injector/detector exchange

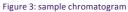
Simdist application package including:

- Set of standards, Polywax (500, 655 or 1000) or hydrocarbon mix according to the required method to set the Boiling point distribution vs retention time.
- External reference sample, for quantification and performance verification.
- Analytical column, Mxt 2887, Mxt 2887 extended, ASTM 3710

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ANALYSER GAS





Simdist - EzChrom Elite ASTM D 6352					GLOBAL™ Analyser Solutions	G·A·S	
Sample Na Sample Ty Date Analy	pe Sa	ef ample '9/2009 1:42:08 PM				Sample Wt Dilution	0.8000
Analyst Data File Method	//	terscience\install Isn-server01\Apps\$\E 6352.met	iite-Admin\Projec	ts\SAO BK\Data	\D090709_D	6352_04.dat	
Descriptior Instrument		mdist 6352					
Blank Calibration Control Ani Control Sta StartTime EndTime	alysis	\\Isn-server01\Ap	ps\$\Elite-Admin\	Projects\SAO BK	\Data\D090 \Data\D090	709_D6352_02.dat 709_D6352_01.dat 709_D6352_04.dat 5.21112 E+05	
	bution r						
% OFF	TBP °C	% OFF	TBP °C	% OFF	TBP °C	% OFF	TBP °C
IBP	372.9	26	440.5	52	461.1	78	481.4
1	384.9	27	441.9	53	461.8	79	482.1
2	396.1	28	442.7	54	462.6	80	483.5
3	402.8	29	443.4	55	463.3	81	484.3
4	407.2	30	444.2	56	464.1	82	485.0
5	410.9	31	444.9	57	464.8	83	486.4
6	413.9	32	445.6	58	465.5	84	487.9
7	416.1	33	446.4	59 60	466.2	85	488.6
9	418.3 420.5	34	447.1 447.8	60	466.9 467.6	86	490.1 491.5
10	420.5	36	447.8	62	467.6	88	491.5
10	422.0	37	450.1	63	469.0	89	494.4
12	425.7	38	450.8	64	469.7	90	495.9
13	426.5	39	451.5	65	470.4	91	497.9
14	427.9	40	451.9	66	471.1	92	499.2
15	429.4	41	453.0	67	471.7	93	501.2
16	430.9	42	453.7	68	473.1	94	503.8
17	432.4	43	454.5	69	473.8	95	506.5
18	433.1	44	455.2	70	474.5	96	509.1
19	434.6	45 46	455.9 456.7	71	475.2	97 98	513.2 518.7
20	435.3 436.1	46	456.7	72	475.9 476.5	98	518.7
21	436.1	47	458.2	73	476.5	FBP	535.3
22	430.0	48	458.9	74	478.6	100	
	439.0	50	459.6	76	479.3		
24							
24 25	439.7	51	460.4	77	480.0		

Table 2: sample report

Quality Control Report

Passed on 7/9/2009 1:42:08 PM

mass%	TBP °C	REF °C	LIM °C	DIF °C
IBP	367.6	366.0	8.0	1.
10	422.0	421.5	.0	0.
20	434.9	436.0	3.0	-1.
30	444.1	445.5	3.0	-1.4
40	452.3	454.0	3.0	-1.
50	459.6	462.0	3.0	-2.
60	466.9	469.5	3.0	-2.
70	474.8	477.5	3.0	-2.
80	483.5	486.0	3.0	-2.
90	496.9	498.0	5.0	-1.
FBP	548.4	544.5	8.0	3.

Table 3: Quality Control Report